



EMBLEM UNICUT EP

EMBLEM Unicut EP is a heavy duty cutting oil with sulphur and PNB (phosphorous, nitrogen and boron) added. The special wetting and EP agents insure superior surface finishes. It also features high heat dissipation, less smoke, good tool life and minimum oil carry-off on metal chips and work piece.

Typical Properties

GRADE	EP70	EP150	EP200	EP250
Viscosity, SUS @ 100 °F	60-80	130-150	195-210	240-260
Gravity °API	28.8	25.7	23.3	22.4
Flash Point COC °F Min.	300	355	380	390
Pour Point °F Max.	- 40	- 30	- 20	-20
Color	6	8	8	8
Sulphur % wt.	0.9	.4	1.4	1.0
Lard Oil % wt.	0.6	1.0	3.0	3.0