



## EMBLEM UNICUT 1115

**EMBLEM** Unicut 1115 is a high sulphur hydrocarbon compounded cutting oil suitable for general metal cutting at medium speed. It contains active sulphur and will, therefore, stain under some conditions. It has good EP quality for tough cutting requirements and possesses good anti-weld properties.

### Typical Properties

Viscosity, SUS @ 100 °F	160
Gravity °API	25.7
Flash Point COC °F	360
Fire Point COC °F	410
Pour Point °F Max.	- 30
Color	8
Active Sulphur	1%
Lard Oil	4.5%